



Leabourn & Rose Ltd

Heavy Machine Tools

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TECHNICAL DATA

Flection Modulus	42 cm ³
Minimum Outside Diameter	10 mm - 1/8" Gas
Maximum Shaft Speed	0-1.3 rpm
Maximum Center Line Radius (CLR)	400 mm
Minimum Center Line Radius (CLR)	36 mm
Power	3.5 kW
Voltage Requirement	400 V 3PH/50-60Hz
Weight	500 Kgs
Dimensions (LxHxW)	500 x 850 x 1200 mm

TB 100
TOP BENDER®



MAXIMUM CAPACITY

	Material	Max Ø (mm)	Max Thick (mm)
	Pipe	3-1/2" gas	5,74
	Mild steel tube	100	6
	Soft brass	76	4
	INOX AISI 308	100	3,6
	INOX AISI 304	100	3,6
	Welded tube for furniture	100	6
	ST35 Hydraulic tube	100	7,5
	Hard copper & Aluminium	114,3	6,3
	Round solids	70	NA
	Rectangular solids	80 x 40	NA
	Rectangular tube	100 x 60	4
	Square tube	90 x 90	4
	Solid square	60 X 60	NA
	Mild steel T	90 x 90	6
	Mild steel C	90 x 90	6